



Mapeflex P1™

**One-Component,
Nonsag Elastomeric
Polyurethane
Sealant**



DESCRIPTION

Mapeflex P1 is a high-performance, one-component, elastomeric, moisture-cured, polyurethane sealant and adhesive. *Mapeflex P1* offers excellent adhesion to most surfaces, superior gunning and tooling, as well as excellent flexibility for moving joints. *Mapeflex P1* meets the requirements of ASTM C920, Type S, Grade NS, Class 25, Uses NT, T, M, G, A and O; TT-S-00230C, Type II, Class A; AAMA 808.3-92; and CAN/CGSB-19.13-M87.

FEATURES AND BENEFITS

- Accommodates joint movement of +/- 25%
- High abrasion and tear resistance
- Tremendous adhesion
- Paintable and sandable
- Low-VOC content
- Nonstaining* and odorless
- Good resistance to weathering
- One-component; offers superior gunning and tooling

* Product will typically not stain or "shadow" surfaces that it is applied to.

INDUSTRY STANDARDS AND APPROVALS

- ASTM C920, Type S, Grade NS, Class 25, Uses NT, T, M, G, A and O
- TT-S-00230C, Type II, Class A
- AAMA 808.3-92
- CAN/CGSB-19.13-M87

- Meets South Coast Air Quality Management District (SCAQMD) VOC limits

LEED Points Contribution

LEED Points

- MR Credit 5, Regional Materials** Up to 2 points
- IEQ Credit 4.1, Low-Emitting Materials – Adhesives & Sealants 1 point

** Using this product may help contribute to LEED certification of projects in the categories shown above. Points are awarded based on contributions of all project materials.

WHERE TO USE

- Use as an adhesive to attach *Idrostop B25*.
- Use in moving expansion joints of all kinds where sealant is applied between 1/4" and 1/2" (6 and 12 mm) in depth.
- Use on fascia, perimeter sealing of windows and doors, flashing, waterproofing membranes, heavy and light precast panel expansion joints, and expansion joints in traditional construction.
- Use in interior/exterior horizontal and vertical applications above and below grade on concrete, masonry, brick, wood, steel, aluminum, painted metal, glass, PVC and natural stone.
- Use as an elastic adhesive between materials with different coefficients of expansion.

LIMITATIONS

- Do not install over substrates containing asbestos.



- Do not expose to alcohol, solvents or neutral curing silicones while the product cures.
- Do not apply on wet or damp substrates.
- Do not use for substrates subject to immersion.
- The allowable depth of *Mapeflex P1* is between 1/4" and 1/2" (6 and 12 mm).
- Apply at temperatures between 41°F and 95°F (5°C and 35°C). In cold weather, precondition the material to at least 68°F (20°C) for 24 hours before application. Temperatures below 55°F (13°C) combined with low humidity will extend the curing time.
- *Mapeflex P1* may exhibit discoloration due to ultraviolet (UV) light exposure; however, the product performance will not diminish.
- Do not use as a standalone waterproofing system.

SUITABLE SUBSTRATES

- Use in interior/exterior horizontal and vertical applications above and below grade on concrete (at least 28 days old), masonry, brick, wood, steel, aluminum, painted metal, glass, PVC and natural stone.

Consult MAPEI's Technical Services Department for installation recommendations regarding substrates and conditions not listed.

SURFACE PREPARATION

1. Surfaces must be sound, clean, dry and frost-free.
2. Remove all dirt, loose particles, grease, oil, curing compounds and other bond-breaking matter.
3. Clean joints of debris and contaminants – including oils, loose materials and dirt – to allow for good adhesion of the product. Expose clean rough concrete for best results.
4. If saw-cutting is used to clean the joint, remove all the dust from the prepared area. Vacuum or use oil-free compressed air to completely blow out all dust and debris.
5. Before installations in cold-storage environments, ensure that the concrete is clean and frost-free. Precondition the sealant to at least 68°F (20°C) for 24 hours before application.
6. Prepare nonporous surfaces by wiping them with a rag and appropriate residue-free solvent (xylene or acetone). Follow this immediately by wiping with a clean rag and allowing the solvent to evaporate before application of the sealant.
7. Use on-site testing to verify adequate bond. Most surfaces will demonstrate a suitable bond strength. In the few cases where bond is not sufficient or in immersed applications, use an alternate product.

MIXING

Choose all appropriate safety equipment before use. Refer to the Safety Data Sheet for details.

- No mixing is required. Precondition *Mapeflex P1* to at least 68°F (20°C) for 24 hours before application.

PRODUCT APPLICATION

Read all installation instructions thoroughly before installation.

1. *Mapeflex P1* may be applied by a manual or pneumatic caulking gun.
2. Apply *Mapeflex P1* with a consistent, even pressure to force the sealant into the joint.
3. Once the sealant is in the joint, tool the sealant to produce a concave joint shape to achieve maximum adhesion and flexibility. Dry-tool only; do not use soapy water or liquids when tooling.
4. Close the area to traffic for at least 3 hours or until the sealant is tack-free. In horizontal applications, allow the sealant to cure overnight before opening the installation area to traffic.
5. *Mapeflex P1* may be painted with an elastomeric paint after it is tack-free.

JOINT DESIGN

1. Expansion joints should be designed to move a maximum of +/- 25%, with a typical width of between 1/2" and 1" (12 mm and 2,5 cm).
2. The depth of *Mapeflex P1* should be half the width of the joint – no less than 1/4" (6 mm) deep, and no more than 1/2" (12 mm) deep.
3. Control the depth of *Mapeflex P1* by inserting a closed-cell polyethylene or non-gassing polyolefin backer rod into the joint. If the joint depth does not provide space for a backer rod, use polyethylene bond-breaker tape to prevent three-sided adhesion.
4. The closed-cell backer rod should be about 25% (and no more than 40%) wider than the joint depth.
5. For use in traffic areas, the minimum depth is 1/2" (12 mm).

CLEANUP

- Remove uncured sealant with an approved solvent such as xylene.
- Cured sealant can only be removed mechanically.

Product Performance Properties

Laboratory Tests	Results
Movement capability – ASTM C719	+/- 25%
Shore hardness A – ASTM C661	25 +/- 5
100% modulus – ASTM D412	About 44 psi (0,30 MPa)
Elongation at break – ASTM D412	1,200%
Tensile strength – ASTM D412	230 psi (1,59 MPa)
Peel strength – ASTM C794	22 lbf/in.
Accelerated weathering – ASTM C793	Passes; no cracks
Staining – ASTM C510	No staining or color change
VOCs (Rule #1168 of California's SCAQMD)	25 g per L
Extrusion rate* – ASTM C1183 modified	130 mL per minute
Slump of sealant – ASTM D2202	None
Rheology (vertical) at 120°F (49°C) – ASTM C639	5/32" (4 mm) nonsag
Service temperature	-40°F to 178°F (-40°C to 81°C)
Compatibility with paints	Water-based: Yes Solvent-based: Perform tests beforehand
UV resistance	Good
Water and salt spray resistance	Excellent

*1/8" (3 mm) orifice at 90 psi (0,62 MPa)

Shelf Life and Product Characteristics (before mixing)

Shelf life	1 year when stored in original, unopened packaging at 73°F (23°C)
Storage conditions	Store at 40°F to 72°F (4°C to 23°C)

Protect containers from freezing in transit and storage. Provide for heated storage on site and deliver all materials at least 24 hours before work begins.

Application Properties

Application temperature range	41°F to 95°F (5°C to 35°C)
Time before skinning over	90 minutes
Time before becoming tack-free	90 minutes
Curing rate at 73°F (23°C)	1/8" (3 mm) per 24 hours

CSI Division Classification

Joint Sealants	07 92 00
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Packaging

Size/Color
10.3 U.S. oz. (305 mL) cartridge: Limestone
20.2 U.S. oz. (600 mL) sausage pack: Limestone

Approximate Coverage** – per 20.2 U.S. oz. (600 mL) sausage

	1/2" (12 mm) width	3/4" (19 mm) width	1" (2,5 cm) width
1/4" (6 mm) depth	24 linear ft. (7,32 m)	N/A	N/A
3/8" (10 mm) depth	N/A	12 linear ft. (3,66 m)	N/A
1/2" (12 mm) depth	N/A	N/A	6 linear ft. (1,83 m)

** Coverage shown is for estimating purposes only. Actual jobsite coverage may vary according to substrate conditions and setting practices.

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Refer to the SDS for specific data related to health and safety as well as product handling.

STATEMENT OF RESPONSIBILITY

Before using, user shall determine the suitability of the product for its intended use and user alone assumes all risks and liability whatsoever in connection therewith.

ANY CLAIM SHALL BE DEEMED WAIVED UNLESS MADE IN WRITING TO US WITHIN FIFTEEN (15) DAYS FROM DATE IT WAS, OR REASONABLY SHOULD HAVE BEEN, DISCOVERED.

We proudly support the following industry organizations:



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For the most current **BEST-BACKED™** product data and warranty information, visit www.mapei.com.

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